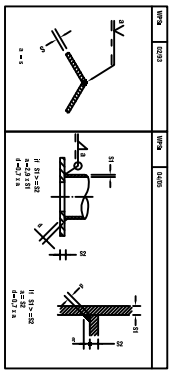
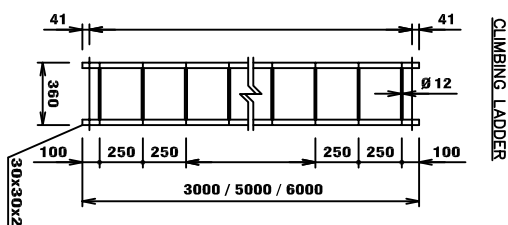
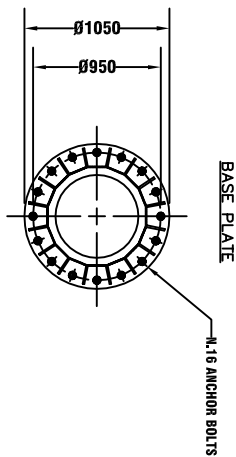
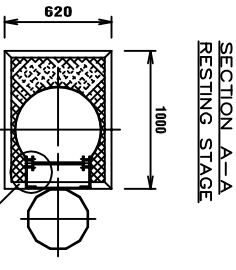
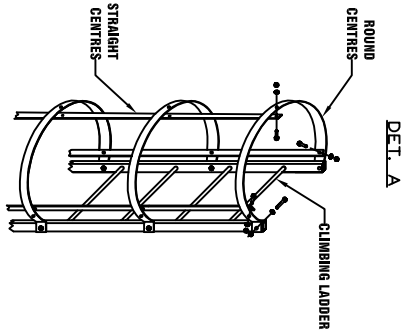
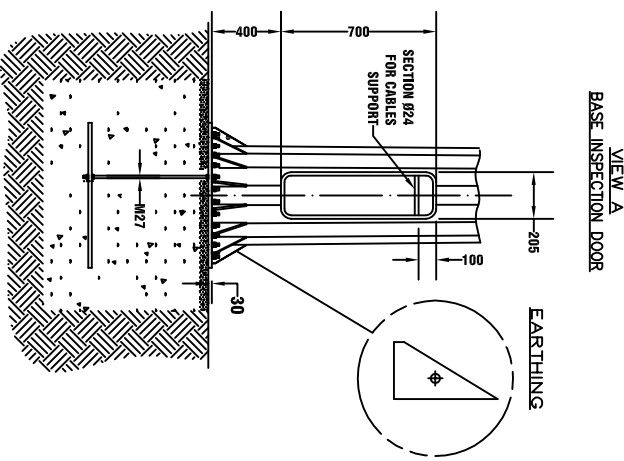
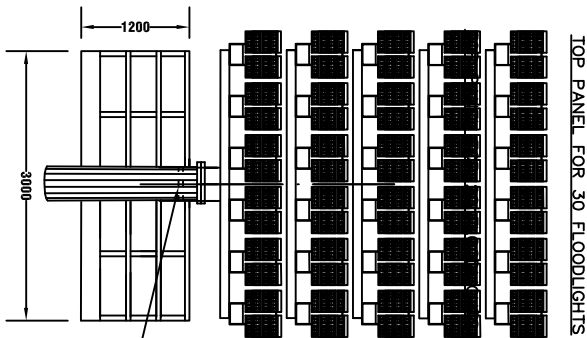
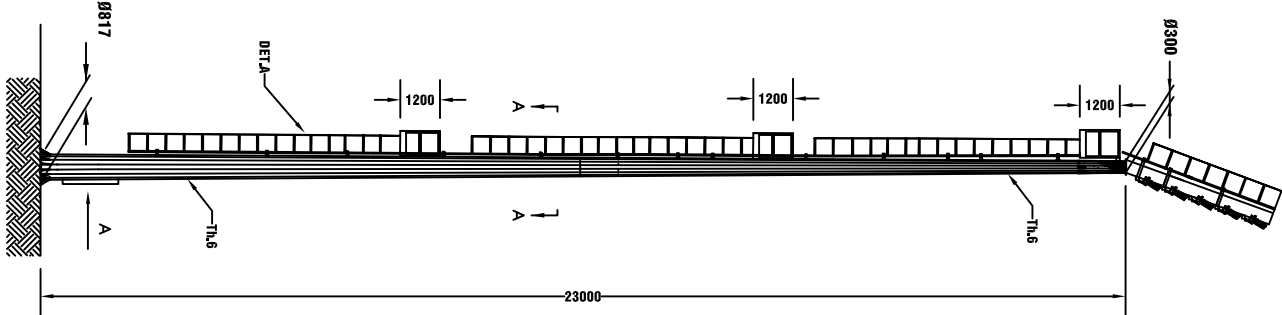


COMPONENTE/component	MATERIALE/material	NORME/norms
TRONCHI TORRE/ mast sections	S355 JR	UNI EN 10025
PIASTRA DI BASE/base plate	S275 JR	UNI EN 10025
TIRANTI DI FONDAZIONE/ anchor bolts	S355 JR	UNI EN 10025
PROFILI CARPENTERIA VARIA/ various carpentry profiles	S235 JR	UNI EN 10025
VITERIA ZINCATA/galvanized screws	CL 8.8	UNI EN ISO 898-1 UNI 3740-6
DADI ZINCATI/galvanized nuts	CL 8	UNI EN ISO 898-2 UNI 3740-6
VITERIA IN ACCIAIO INOX /stainless steel screws	A2 CL.70	UNI 5739 - DIN 933
DADI IN ACCIAIO INOX /stainless steel nuts	A4 CL.70	UNI 5588 - DIN 934
ROSETTE IN ACCIAIO INOX /stainless steel washers	A4 CL.70	UNI 6592 - DIN 125

DIMENSIONI/ dimensions	TOLLERANZE/tolerances
DIAMETRO/diameter	± 2,5%
LUNGHEZZA SINGOLO TRONCO/single section length	+ 60 mm / - 30 mm
LUNGHEZZA TOTALE TORRE/high mast length	± 2%
RETTILINEITA' SINGOLO TRONCO/single section straightness	3‰
RETTILINEITA' TORRE/Hgh mast straightness	5‰
SPESORE/thickness	UNI EN 10051

I procedimenti di saldatura sono eseguiti secondo le normative UNI EN 15609-1:2006
Welding processes are performed according to norms UNI EN 15609-1:2006



Revisione	-	Modifiche	-	Data	03/04/18	Scale	/	Foglio	1/1	Protezione superficiale	GALVANIZATION UNI EN ISO 1461	Descrizione	HIGH MAST WITH FIXED PLATFORM AND TOP PANEL H = m 23 FOR 30 FLOODLIGHTS	Cliente	N° disegno	TF23P - 30F
Dis.	MD	Centr.														

N.C.M.
20020 MAGNAGO (MI)

DISEGNO DI PROPRIETA' ESCLUSIVA DI N.C.M. - A TERMINI DI LEGGE E' VIETATO RIPRODURLO O COMUNICARLO A TERZI SENZA NOSTRA AUTORIZZAZIONE.